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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/775,986	02/10/2004	John F. Yanus	D/A3066	1319

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EXAMINER

RODEE, CHRISTOPHER D

ART UNIT	PAPER NUMBER
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1756

DATE MAILED: 09/18/2006

Please find below and/or attached an Office communication concerning this application or proceeding.

Office Action Summary

Application No.

10/775,986

Applicant(s)

YANUS ET AL.

Examiner

Christopher RoDee

Art Unit

1756

-- The MAILING DATE of this communication appears on the cover sheet with the correspondence address --
Period for Reply

A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) OR THIRTY (30) DAYS, WHICHEVER IS LONGER, FROM THE MAILING DATE OF THIS COMMUNICATION.

- Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.
- If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.
- Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).

Status

- 1) ☒ Responsive to communication(s) filed on 24 August 2006.
- 2a) ☐ This action is **FINAL**. 2b) ☒ This action is non-final.
- 3) ☐ Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under *Ex parte Quayle*, 1935 C.D. 11, 453 O.G. 213.

Disposition of Claims

- 4) ☒ Claim(s) 1-3, 6-18, 20-27, 30 and 31 is/are pending in the application.
- 4a) Of the above claim(s) _____ is/are withdrawn from consideration.
- 5) ☐ Claim(s) _____ is/are allowed.
- 6) ☒ Claim(s) 1-3, 6-18, 20-27, 30, and 31 is/are rejected.
- 7) ☐ Claim(s) _____ is/are objected to.
- 8) ☐ Claim(s) _____ are subject to restriction and/or election requirement.

Application Papers

- 9) ☐ The specification is objected to by the Examiner.
- 10) ☐ The drawing(s) filed on _____ is/are: a) ☐ accepted or b) ☐ objected to by the Examiner.
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).
- 11) ☐ The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.

Priority under 35 U.S.C. § 119

- 12) ☐ Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).
- a) ☐ All b) ☐ Some * c) ☐ None of:
- ☐ Certified copies of the priority documents have been received.
 - ☐ Certified copies of the priority documents have been received in Application No. _____.
 - ☐ Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).
- * See the attached detailed Office action for a list of the certified copies not received.

Attachment(s)

- 1) ☒ Notice of References Cited (PTO-892)
- 2) ☐ Notice of Draftsperson's Patent Drawing Review (PTO-948)
- 3) ☐ Information Disclosure Statement(s) (PTO/SB/08)
Paper No(s)/Mail Date _____
- 4) ☐ Interview Summary (PTO-413)
Paper No(s)/Mail Date. _____
- 5) ☐ Notice of Informal Patent Application
- 6) ☐ Other: _____

DETAILED ACTION

Continued Examination Under 37 CFR 1.114

A request for continued examination under 37 CFR 1.114, including the fee set forth in 37 CFR 1.17(e), was filed in this application after final rejection. Since this application is eligible for continued examination under 37 CFR 1.114, and the fee set forth in 37 CFR 1.17(e) has been timely paid, the finality of the previous Office action has been withdrawn pursuant to 37 CFR 1.114. Applicant's submissions filed on 5 July 2006 and 24 August 2006 have been entered.

Claim Rejections - 35 USC § 102

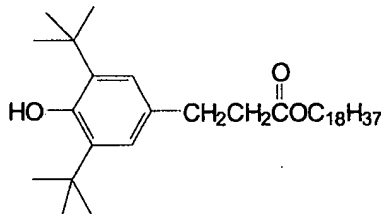
The text of those sections of Title 35, U.S. Code not included in this action can be found in a prior Office action.

Claims 1, 3, 14-18, 20, 27, and 31 are rejected under 35 U.S.C. 102(b) as being anticipated by Kawamura *et al.* in US Patent Application Publication 2002/0025483.

Kawamura discloses a photoconductive imaging member comprising, as seen in Figure 4, a conductive support 1, a charge generating layer 5, a first charge transport layer 4-1, and a second charge transport layer 4-2 (¶¶ [0063], [0243], [0244], [0278], [0279]). The charge transport layers contain at least one binder resin and at least one charge transport material (¶¶ [0239], [0241]; Example 5). The second charge transport layer contains a polyurethane, polyester, or polycarbonate resin having a structural unit of the formula (1) (Abstract; ¶ [0041]). The exemplified thickness of the first charge transport layer is 20 µm and 5 µm for the second charge transport layer (Example 5). The charge generation layer is 3 µm. Kawamura also

Art Unit: 1756

teaches that the charge transport layer can contain an antioxidant (¶ [0294]), such as stearyl-p-(3,5-di-t-butyl-4-hydroxyphenyl)propionate), which has the formula:



The antioxidant is present in an amount of from 0.01 to 30 parts by weight per 100 parts of the charge transport material (¶ [0311]).

The exemplification of the imaging member in Example 5 having the two charge transport layers with a binder resin and a charge transport material combined with the disclosure of antioxidants for the charge transport layer and the specific disclosure of stearyl-p-(3,5-di-t-butyl-4-hydroxyphenyl)propionate) as an antioxidant provides sufficient disclosure that the artisan would immediately envisage placing stearyl-p-(3,5-di-t-butyl-4-hydroxyphenyl)propionate) in the second charge transport layer with the other components as recited.

Claim Rejections - 35 USC § 103

Claims 1, 3, 6-9, 14-18, 20, 24, 25, 27, 30, and 31 are rejected under 35 U.S.C. 103(a) as being unpatentable over Kawamura *et al.* in US Patent Application Publication 2002/0025483.

Kawamura was discussed above and that discussion is applicable here. In the event the disclosure is not sufficient to identically disclose the subject matter of claims 1, 3, 14-18, 20, 27, and 31, it would have been obvious to one having ordinary skill in the art at the time the invention was made to place the antioxidant stearyl-p-(3,5-di-t-butyl-4-hydroxyphenyl)propionate) in the second charge transport layer of Example 5 because the reference's disclosure specifically teaches that antioxidants are usefully included in a charge transport layer.

Art Unit: 1756

The artisan would have three options when deciding where to put the antioxidant - the first charge transport layer, the second charge transport layer, or both – and given these limited options placement of the specifically recited stearyl-p-(3,5-di-t-butyl-4-hydroxyphenyl) propionate) in the second charge transport layer is well motivated for the worker of ordinary skill in the art.

With respect to claims 6-9, the reference discloses an amount of from 0.01 to 30 parts by weight of antioxidant per 100 parts of the charge transport material (¶ [0311]). Given the disclosure in Example 5 of 3 parts of charge transport material and 5 parts of the polymer binder and the amount of the antioxidant in ¶ [0311], it would have been obvious to one having ordinary skill in the art at the time the invention was made to use an amount of the antioxidant within the disclosure of the reference in order to obtain the environmental resistance benefits disclosed.

Kawamura also discloses various substrate (i.e., support) materials for the imaging member, including plastic films and sheets of paper which would be expected to be flexible (¶ [0247]). The reference discloses phthalocyanines as effective charge generation materials, particularly titanylphthalocyanine (¶ [0259]). The use of the disclosed support materials or the disclosed charge generation materials would have been obvious because the reference specifically discloses these materials as effective.

Claims 10-13, 21-23, and 26 are rejected under 35 U.S.C. 103(a) as being unpatentable over Kawamura *et al.* in US Patent Application Publication 2002/0025483 as applied to claims 1, 3, 6-9, 14-18, 20, 24, 25, 27, 30, and 31 above, in view of Yuh *et al.* in US Patent 6,261,729.

Kawamura was discussed above and the findings of fact and conclusions of law set forth there are incorporated here.

Kawamura does not disclose the specific underlayers of the above rejected dependent claims, as well as the charge generating and charge transporting materials of the rejected dependent claims.

Yuh discloses an imaging member comprising a substrate, a charge blocking layer, and an imaging layer (Abstract). As seen in Figures 1 and 2 these imaging members are provided with an anti-curl layer **1**, a supporting substrate **2**, an electrically conductive ground plane **3**, a charge blocking layer **4**, an adhesive layer **5**, a charge generating layer **6**, a charge transport layer **7**, an overcoating layer **8**, and a ground strip **9** (col. 3, l. 38-47). Useful supporting substrates include those composed of aluminum, polyesters, polycarbonates, polyurethanes, or polyamides (col. 4, l. 45-col. 5, l. 17). The electrically conductive ground plane is present when the substrate is not conductive. This ground plane is a metal such as aluminum or titanium (col. 5, l. 62 - col. 6, l. 32). The substrate maybe rigid or flexible (col. 4, l. 60).

The charge blocking layer is disclosed as a hole blocking layer (col. 6, l. 41-45). This layer contains a phenolic binder having units of a first, second, and third type as depicted in column 7 as well as n-type particles (col. 10, l. 53-59). Preferred n-type particles include titanium dioxide (col. 10, l. 56; col. 11, l. 40-44; Example I), which may be treated with other oxides such as silica (col. 11, l. 65 - col. 12, l. 3). The blocking layer has a thickness of from about 0.0.1 to about 10 microns (col. 10, l. 1-4). Preferred phenolic polymers include VARCUM 29112 (Example I), which is a formaldehyde polymer of ammonia, cresol, and phenol (spec. p. 16, l. 20-21), and DURITE 97 (Example II), which is a formaldehyde polymer of phenol, p-tert-butylphenol, and cresol (spec. p. 16, l. 17-19).

The charge generating layer of the imaging member contains a charge generating pigment, such as a phthalocyanine. Copper phthalocyanine, alumino-chloro phthalocyanine, and hydroxy gallium phthalocyanine are specifically disclosed (col. 13, l. 54 - col. 14, l. 13). This

Art Unit: 1756

layer has a thickness of from about 0.1 to about 10 microns (col. 14, l. 58-65) and contains about 30 to about 90 weight percent phthalocyanine pigments (col. 14, l. 20-47) and the remainder a binder, such as polycarbonates, polyesters, and polyvinylacetals, among others (col. 14, l. 14-19). The charge transporting layer contains a charge transport compound, such as N,N'-diphenyl-N,N'-bis(alkylphenyl)-(1,1'-biphenyl)-4,4'-diamine wherein alkyl is selected from the group consisting of methyl, ethyl, propyl, butyl, or hexyl (col. 15, l. 9-42; Example I). The artisan would recognize this compound as a hole transport material. The adhesive layer contains a polyester adhesive with a Mw of from about 50,000 to about 100,000, and preferably about 70,000, and a Mn of preferably about 35,000 (col. 13, l. 25-53).

It would have been obvious to one having ordinary skill in the art at the time the invention was made to use the underlayer layer of Yuh in the invention of Kawamura because Kawamura teaches that underlayers are effectively included in the imaging member of that invention and Yuh teaches that underlayers are conventionally used in the art (col. 1, l. 11-18) and discloses a specific underlayer as discussed above that provides improved image quality to copies produced by an imaging member having such a layer. It would also have been obvious to use an adhesive layer as disclosed by Yuh in an imaging member with such a blocking layer because Yuh teaches that this combination ensures adhesion between the blocking layer and overlying the charge generating layer.

Although the art does not disclose Type V hydroxygallium phthalocyanine, the specification acknowledges that this form of hydroxygallium phthalocyanine is well known in the art (see spec. pp. 12-13). It would have been obvious to one having ordinary skill in the art at the time the invention was made to use a well known form of hydroxygallium phthalocyanine in the invention of Kawamura because Kawamura suggests the use of phthalocyanine and the

Art Unit: 1756

artisan would look to those forms of the phthalocyanine known to be effective in photogenerating layers.

It would also have been obvious to one having ordinary skill in the art at the time the invention was made to use well known charge transporting materials, such as N,N'-diphenyl-N,N'-bis(alkylphenyl)-(1,1'-biphenyl)-4,4'-diamine wherein alkyl is selected from the group consisting of methyl, ethyl, propyl, butyl, or hexyl, because Kawamura teaches that a broad group of hole transport materials is effective (¶¶ [0220] & [0221]) and Yuh discloses an amine hole transport material effective with phthalocyanine charge generators and blocking layers.

Claims 1-3, 6-9, 14-18, 20, 24, 25, 27, 30, and 31 are rejected under 35 U.S.C. 103(a) as being unpatentable over Kawamura *et al.* in US Patent Application Publication 2002/0025483 as applied to claims 1, 3, 6-9, 14-18, 20, 24, 25, 27, 30, and 31 above, in view of Mori in US Patent 5,567,557.

Kawamura was discussed above. The reference teaches the use of phenol antioxidants in the imaging member, such as hindered phenols and organic phosphorous compounds (¶¶ [0295] – [0309]) but does not disclose the specific antioxidant of claim 2.

Mori discloses an electrophotographic photoreceptor which comprises; a conductive substrate, an intermediate layer on the conductive substrate, a photosensitive bilayer of an organic material on the intermediate layer, the photosensitive bilayer includes a charge generation layer and a charge transport layer, the charge generation layer being deposited on the intermediate layer, the charge transport layer being deposited on the charge generation layer, the charge transport layer being an outermost layer of the photosensitive bilayer, and the charge transport layer contains an ester phosphite antioxidant and a hindered phenol antioxidant (col. 4, l. 1-12). The exemplified hindered phenol antioxidant is given by the formula

Art Unit: 1756

4-1 or 4-5 (col. 12). The antioxidant is present in an amount of from 0.01 to 10 weight percent (col. 13, l. 20-24; Table 1). The combination of antioxidants in the charge transport layer permits the artisan to control degradation of the photoreceptor from active gasses, such as ozone, during the copying process.

It would have been obvious to one having ordinary skill in the art at the time the invention was made to add an ester phosphite antioxidant and a hindered phenol antioxidant to the charge transport layer of Kawamura because these compounds reduce the deleterious effects of ozone and other gaseous by-products formed during the photoreceptor charging process. The artisan would have found it obvious to optimize the amounts of the antioxidants in order to minimize the deleterious effects of ozone during charging.

Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Christopher RoDee whose telephone number is 571-272-1388. The examiner can normally be reached on most weekdays from 6:00 to 4:30.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Mark Huff can be reached on 571-272-1385. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Art Unit: 1756

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see <http://pair-direct.uspto.gov>. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

cdr
6 September 2006



**CHRISTOPHER RODEE
PRIMARY EXAMINER**